

**IN THE UNITED STATES
PATENT AND TRADEMARK OFFICE**

Declaration and Power of Attorney

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled **Nanostructured Battery Having End Of Life Cells** the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by an amendment, if any, specifically referred to in this oath or declaration.

I acknowledge the duty to disclose all information known to me which is material to patentability as defined in Title 37, Code of Federal Regulations, 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, 119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

None

I hereby claim the benefit under Title 35, United States Code, 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, 112, I acknowledge the duty to disclose all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

None


I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint the following attorney(s) with full power of substitution and revocation, to prosecute said application, to make alterations and amendments therein, to receive the patent, and to transact all business in the Patent and Trademark Office connected therewith:

Kenneth M. Brown	(Reg. No. 37590)
Donald P. Dinella	(Reg. No. 39961)
Martin I. Finston	(Reg. No. 31613)
Barry H. Freedman	(Reg. No. 26166)
Julio A. Garceran	(Reg. No. 37138)
Jimmy Goo	(Reg. No. 36528)
Stephen M. Gurey	(Reg. No. 27336)
David W. Herring, Jr.	(Reg. No. 51069)
Matthew J. Hodulik	(Reg. No. 36164)
Irena Lager	(Reg. No. 39260)
John B. MacIntyre	(Reg. No. 41170)
Christopher N. Malvone	(Reg. No. 34866)
John F. McCabe	(Reg. No. 42854)
James Milton	(Reg. No. 46935)
Gregory J. Murgia	(Reg. No. 41209)
Eugene J. Rosenthal	(Reg. No. 36658)
Steven R. Santema	(Reg. No. 40156)
David Sasso	(Reg. No. 43084)
Ozer M. N. Teitelbaum	(Reg. No. 36698)

Please address all correspondence to the Docket Administrator (Rm. 3J-219), Lucent Technologies Inc., 101 Crawfords Corner Road, Holmdel, New Jersey 07733-3030. Telephone calls should be made to David W. Herring by dialing 908-582-4326.

Full name of 1st joint inventor: Timofei Nikita Kroupenkine

Inventor's signature  Date 03/18/2004

Residence: Warren, Somerset County, New Jersey

Citizenship: ~~Russian Federation~~ ^{T.K.} USA

Post Office Address: 22 Red Hill Road
Warren, New Jersey, 07059

Full name of 2nd inventor: Alan Michael Lyons

Inventor's signature  Date 3/18/2004

Residence: New Providence, Union County, New Jersey

Citizenship: United States of America

Post Office Address: 28 Morehouse Place
New Providence, New Jersey, 07974

Full name of 3rd inventor: Steven David Simon

Inventor's signature _____ Date _____

Residence: Middletown, Monmouth County, New Jersey

Citizenship: United States of America

Post Office Address: 14 Brasch Blvd
Middletown, New Jersey, 07748

Full name of 4th inventor: Joseph Ashley Taylor

Inventor's signature Joseph Ashley Taylor Date 03/18/2004

Residence: Springfield, Union County, New Jersey

Citizenship: United States of America

Post Office Address: 7C Stone Hill Road
Apt. C
Springfield, New Jersey, 07081

Full name of 5th inventor: Brijesh Vyas

Inventor's signature Brijesh Vyas Date 3/18/2004

Residence: Warren, Somerset County, New Jersey

Citizenship: United States of America

Post Office Address: 4 Tall Oaks Drive
Warren, New Jersey, 07059

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Full name of 1st joint inventor: Timofei Nikita Kroupenkine

Inventor's signature _____ Date _____

Residence: Warren, Somerset County, New Jersey

Citizenship: Russian Federation

Post Office Address: 22 Red Hill Road
Warren, New Jersey, 07059

Full name of 2nd inventor: Alan Michael Lyons

Inventor's signature _____ Date _____

Residence: New Providence, Union County, New Jersey

Citizenship: United States of America

Post Office Address: 28 Morehouse Place
New Providence, New Jersey, 07974

Full name of 3rd inventor: Steven David Simon

13-19

Inventor's signature Steve Simon Date 3/18/2004

Residence: Middletown, Monmouth County, New Jersey

Citizenship: United States of America

Post Office Address: 14 Brasch Blvd
Middletown, New Jersey, 07748

Full name of 4th inventor: Joseph Ashley Taylor

Inventor's signature _____ Date _____

Residence: Springfield, Union County, New Jersey

Citizenship: United States of America

Post Office Address: 7C Stone Hill Road
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Springfield, New Jersey, 07081

Full name of 5th inventor: Brijesh Vyas

Inventor's signature _____ Date _____

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